



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

RBT18416

Job Sheet 173995



Part No: RBT18416

Job Qty: 2 ea

Part Name: Adapter Set, Jacking



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/8/18

Job Tracking No:

Due Date: 6/15/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG RBT18416 Rev A IPP Rev A 18.03.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		6/15/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	2 pcs		6/15/18	0.00	0.67	Small Fab-4		MCC
120	QC	2 pcs		6/15/18	0.00	0.00	QC4		38
130	Packaging	2 pcs		6/15/18	0.00	0.00	Packaging3-1		17-9-09
140	QC21-FG	2 Ea		6/15/18	0.00	0.00	QC21		21 18-06-18

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dag placard RB41011 into Pelican case
Descriptions: APP-1120-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBT18416-1 to RBT18416-5 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	8 Ea (4 ea)	90-Start up Operation	5031249
APP-1120-E	Case 155	2 Ea (1 ea)	90-Start up Operation	5080029-5080030
RB41011	Dart Tooling Placard, Aluminum	2 Ea (1 ea)	90-Start up Operation	50762415
RBT18414-1	Jack Interface Assembly 145	4 Ea (2 ea)	90-Start up Operation	5076253
RBT18416-1	Location Placard 146	2 Ea (1 ea)	90-Start up Operation	5076537
RBT18416-3	Packaging Assembly NOT REQUIRED	2 pcs (1 ea)	90-Start up Operation	
RBT18416-5	Top Foam use in case APP-1120-E	2 pcs (1 ea)	90-Start up Operation	5080035-5080031
RBT18416-7	Bottom Foam use in case APP-1120-E	2 pcs (1 ea)	90-Start up Operation	5080034-5080033

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	8	383	0
	APP-1120-E	2	28	0
	RB41011	2	887	0
	RBT18414-1	4	4	0
	RBT18416-1	2	2	0
	RBT18416-3	2	0	0
	RBT18416-5	2	2	0
	RBT18416-7	2	2	0

Part Specifications

Specifications could not be found.



Container No: S081709

Part: RBT18416

Job No: 173995

Serial No/Batch: S081709

Revision: A

Inspector:

Exp Date:

Instructions:

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Date: 06/18/18